

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

mpp

Date: 12.04.11	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 12- 560
Product No.: D412-702. D412-705		Created By: <i>RP</i>	Approved By: <i>[Signature]</i>	
Product Name: Twin Pak E-Z Access Kit		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	JL	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change: D3245-041 & D3245-042: Tighter tolerance required on 0.32 gap. D3245-043: Studs too short. D3307: One of the fasteners interferes with a fire extinguishing tube on the aircraft. IIN-D412-705: Impossible to plug one of the un-used holes with a rivet (as instructed)

Documents Affected: *- holes diff placed*

D3245 Rev. C, D3307 Rev. B, IIN-D412-705 Rev. D, MDL-412-705 Rev. A

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RP	Rev. A	12.05.08 <i>[Signature]</i>
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		12.05.08 <i>[Signature]</i>
11	Update Product Specification Files	Y	KJ		12.05.08 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		12.05.08 <i>[Signature]</i>
13	Update Document Record (DR)	N	RP		
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	(See Description/Action)	12.05.08 <i>[Signature]</i>
19	Create / Update PPP's	Y	KJ		12.05.08 <i>[Signature]</i>
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		12.05.08 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		12.05.08 <i>[Signature]</i>
24					

Description / Action:

WIP 84235 done 12/05/08

D412-705-013 @ CHG 003 - *3 SK*

D412-705-021 @ CHG 002 - *2 SK*

84337

Any D3307 or D3245 currently in stock or in progress to comply with this change.

Replace IIN for kits in stock or in progress.

Rework #84340

12-05-08

Rework D3245-043 x4 in stock

#84278

D3245-043 #82301 wip updated

12-05-08

ECN Verified & Complete: _____ Date: _____